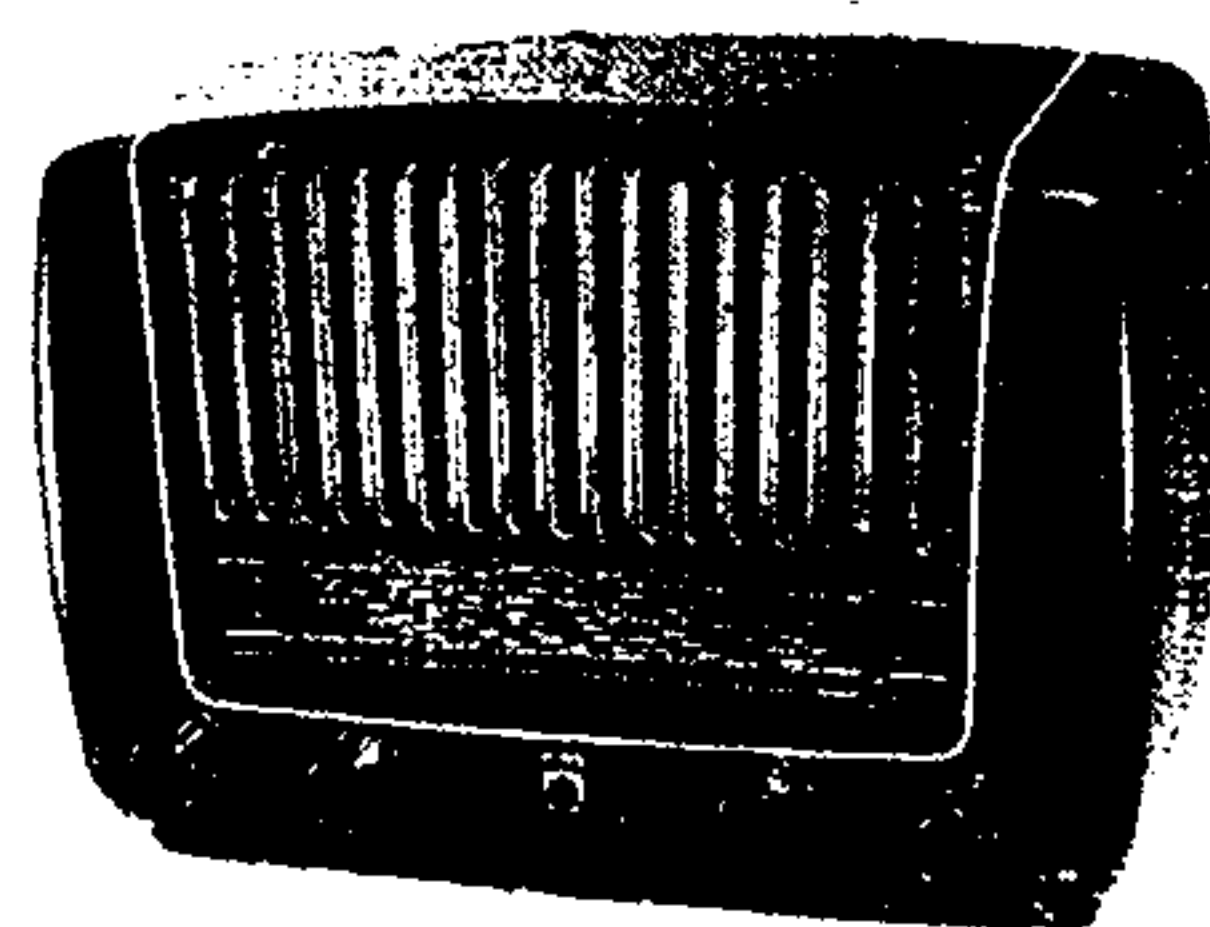


PHILIPS

310A, 411A and 622A



The appearance of the Philips 310A.

THREE Philips receivers are covered here, but the basic one, of which we had a sample, is the 310A. This is a 4-valve (plus rectifier) 3-band superhet operating from A.C. mains of 100-250 V, 50-100 c/s using a double-wound mains transformer. The wave-band ranges are 16.5-51 m, 185-580 m and 1,053-1,974 m. Owing to its complicated nature, space is not available here to describe the tuning drive system fully.

The essential electrical difference in the Philips 411A is the addition of a tuning indicator, whose circuit we show below the main diagram. The 622A employs a similar chassis to that in the 310A, but it has a separate pick-up pre-amplifier whose diagram is shown overleaf.

Release date, all models, August 1952. Original prices: 310A, £14 6s 9; 411A, £18 7s 8d; 622A, £55 3s 1d. Purchase tax extra.

CIRCUIT DESCRIPTION

Aerial input via I.F. filter L1, C1 to coupling coils L2 (S.W.) and L3 (M.W.), and across the common impedance of C3 (L.W.). Single-tuned aerial circuits L4, C30 (S.W.), L5, C30 (M.W.) and L6, C30 (L.W.) precede triode hexode valve (V1, Mullard ECH42).

Oscillator anode coils L10 (S.W.) and L11 (M.W.) are tuned by C33. L11 is also used for L.W. operation, when it is shunted by C11. Parallel trimming by C32 (S.W.), C31 (M.W.) and C11, C31 (L.W.); series tracking by C9 (S.W.), C12 (M.W.) and C12, C13 (L.W.). Reaction coupling from grid by L9 (M.W. and L.W.). On S.W., the reaction coupling comprises a double resonant circuit L7, C9, L8 which resonates at both ends of the band to maintain a constant oscillator output over this range.

Second valve (V2, Mullard EAF42) is a diode R.F. pentode, its pentode section operating as a variable-mu intermediate frequency amplifier with tuned transformer couplings.

Intermediate frequency 470 kc/s.

Diode section of V2 is used as signal detector, the audio frequency component in its rectified output being developed across volume control R10 and passed via C22 to grid of double diode triode valve (V3, Mullard EBC41). I.F. filtering

by C20, R8 and the capacitance of the screened leads. Bass correction at low volume settings of R10 is effected by R9, C21.

Resistance-capacitance coupling by R13, C24 and R16 between V3 and pentode output valve (V4, Mullard EL41). Fixed tone correction by C25 in anode circuit; by negative feed-back via R15 between V4 and V3 cathodes; by feed-back from winding d-e on T1 to volume control; and by feed-back from windings c-d-e to V3 cathode.

Tone control R19 varies the coupling in this last circuit, and as the windings are earthed at d it also varies the phase of the feed-back voltage, thus modifying the frequency response. Provision is made for the connection of a low impedance external speaker across winding c-d.

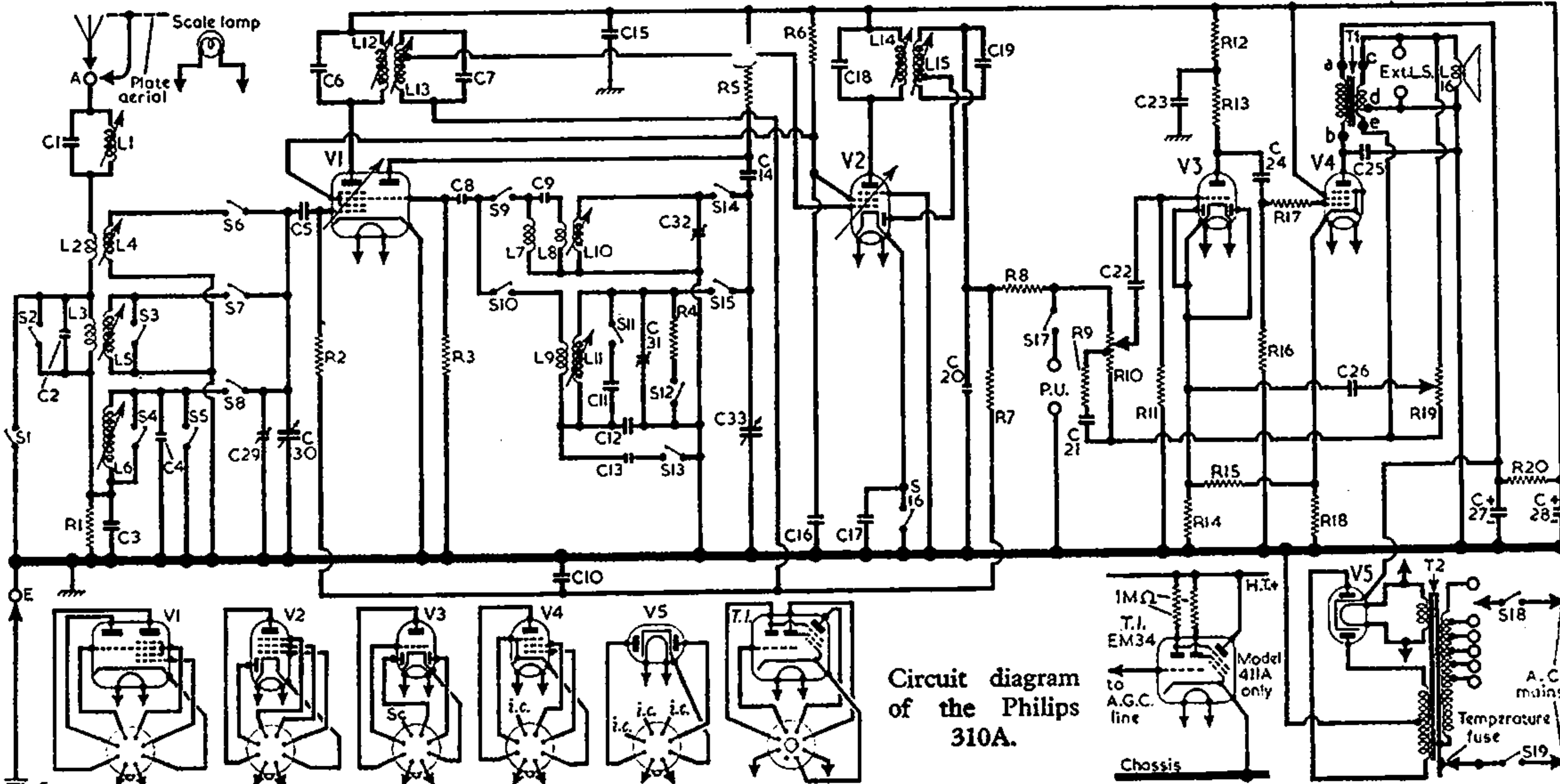
H.T. current is supplied by I.H.C. full-wave rectifying valve (V5, Mullard EZ40). Smoothing by R20 and electrolytic capacitors C27, C28. The temperature fuse opens only if transformer T2 overheats.

COMPONENTS AND VALUES

RESISTORS		Values	Locations
R1	L.W. aerial shunt...	12kΩ	F4
R2	V1 C.G. ...	820kΩ	F4
R3	V1 osc. C.G. ...	33kΩ	F3
R4	M.W. osc. stabilizer	8.2kΩ	F3
R5	Osc. anode feed ...	33kΩ	E3
R6	S.G. H.T. feed ...	56kΩ	E4
R7	A.G.C. decoupling	1.5MΩ	F4
R8	I.F. stopper ...	47kΩ	E4
R9	Tone compensator	27kΩ	D4
R10	Volume control ...	500kΩ	D3
R11	V3 C.G. ...	1MΩ	D4
R12	V3 H.T. decoup. ...	100kΩ	E4
R13	V3 anode load ...	120kΩ	E4
R14	V3 G.B. ...	1.8kΩ	E4
R15	Neg. feed-back ...	43kΩ	E4
R16	V4 C.G. ...	680kΩ	E4
R17	V4 C.G. stopper ...	1kΩ	E4
R18	V4 G.B. ...	180Ω	E4
R19	Tone control ...	50kΩ	E3
R20	H.T. smoothing ...	1.2kΩ	F4

CAPACITORS		Values	Locations
C1	I.F. filter tune ...	270pF	G4
C2	M.W. aerial shunt	39pF	G4
C3	L.W. aerial coup. ...	1,780pF	G4
C4	L.W. aerial trim. ...	72pF	G4
C5	V1 C.G. ...	220pF	F4
C6	1st I.F. trans. tun. {	115pF	A2
C7		115pF	A2
C8	V1 osc. C.G. ...	56pF	F3
C9	S.W. osc. coup. ...	68pF	G3
C10	A.G.C. découp. ...	0.047μF	F4
C11	L.W. osc. trim. ...	370pF	G3
C12	M.W. osc. track ...	415pF	G3
C13	L.W. osc. track ...	47pF	F3
C14	Osc. anode coup. ...	470pF	F3
C15	H.T. decoupling ...	0.0018μF	E3
C16	S.G. decoup. ...	0.1μF	E3
C17	S16 spark quench ...	0.0027μF	F4
C18	2nd I.F. trans. tun. {	115pF	B2
C19		115pF	B2
C20	I.F. by-pass ...	82pF	F4
C21	Tone compensator	0.0015μF	D4
C22	A.F. coupling ...	0.0082μF	D4
C23	H.T. decoupling ...	0.1μF	E3
C24	A.F. coupling ...	0.0033μF	E4
C25	Tone corrector ...	0.0068μF	B1
C26	Part tone control ...	0.012μF	E4
C27*	H.T. smoothing ... {	50μF	A2
C28*		50μF	A2
C29†	M.W. aerial trim. ...	30pF	B2
C30†	Aerial tuning ...	500pF	A2
C31†	M.W. osc. trim. ...	30pF	A1
C32†	S.W. osc. trim. ...	30pF	A1
C33†	Oscillator tuning ...	500pF	A1

* Electrolytic. † Variable. ‡ Pre-set.



Circuit diagram of the Philips 310A.

OTHER COMPONENTS		Approx. Values (ohms)	Locations	
L1	I.F. filter ...	8.0	A2	
L2	Aerial coupling coils	1.5	A2	
L3		41.0	A2	
L4		0.2	A2	
L5	Aerial tuning coils	3.1	A2	
L6		48.0	A2	
L7	Oscillator reaction coils ...	0.5	A1	
L8		0.3	A1	
L9		4.0	A1	
L10	Oscillator tuning coils ...	0.6	A1	
L11		11.0	A1	
L12	1st I.F. trans. { Pri. Sec., total	8.0	A2	
L13		8.0	A2	
L14	2nd I.F. trans. { Pri. Sec., total	8.0	B2	
L15		8.0	B2	
L16	Speech coil ...	2.6	—	
T1	O.P. trans. { a-b c-d d-e	780.0	B1	
T2		Mains trans. { Pri., total H.T. sec., total Htr. sec.	64.1	C1
			320.0	
	0.1			
S15	Waveband switches	—	F3	
S16, S17	Radlogram switches	—	D3	
S18, S19	Mains sw., g'd R10	—	D3	

GENERAL NOTES

Switches.—S1-S15 are the waveband switches, ganged in two rotary units beneath the chassis. They are indicated in our underside view of the chassis, and shown in detail in the diagrams inset beside the plan view, where they are viewed from the rear of an inverted chassis. The table below them gives the action for the three control settings, starting from the fully anti-clockwise position of the control knob. A dash indicates open, and C, closed.

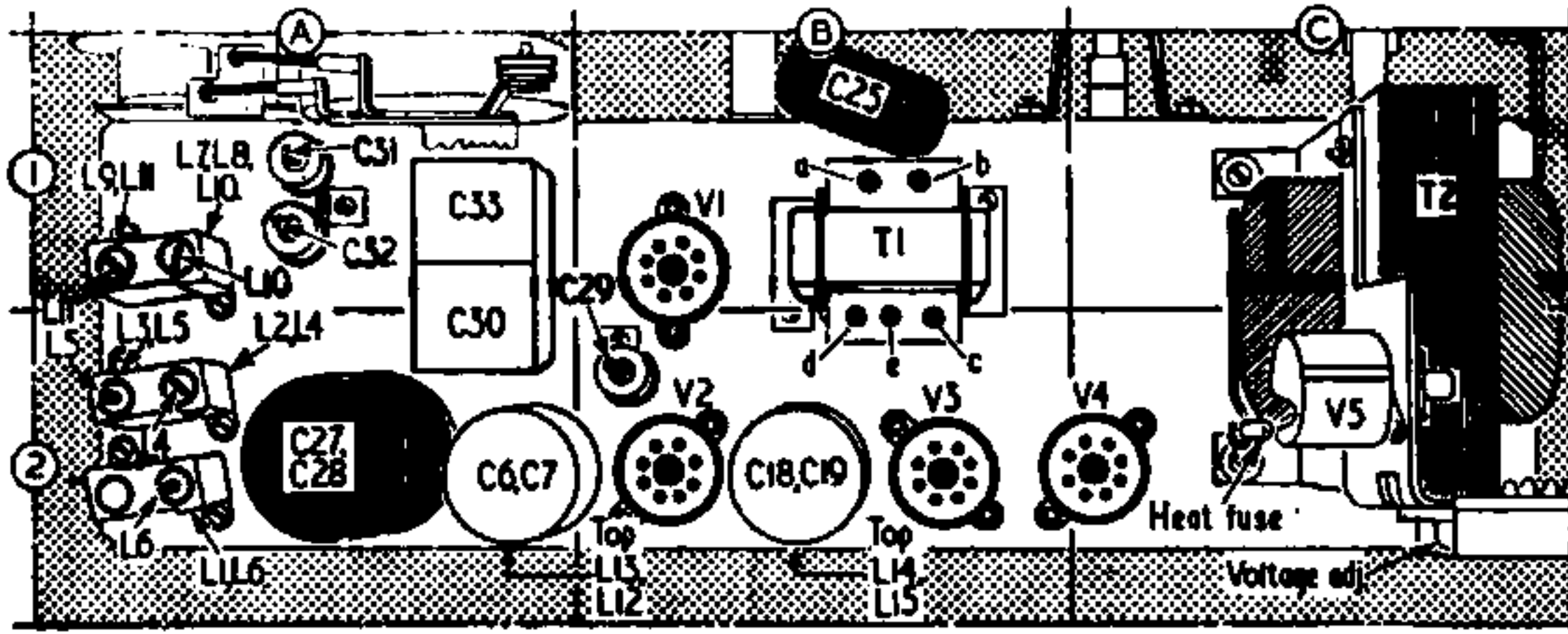
S16-S17 are the radio/gram change-over switches, ganged in a 2-position Q.M.B. unit mounted concentrically with the volume control spindle. In the anti-clockwise position of the control S16 is closed, and S17 is open, for radio operation.

Scale Lamp.—This is a Philips type 8028D-00, with a clear tubular bulb and an M.E.S. base, rated at 6.5 V, 0.3 A.

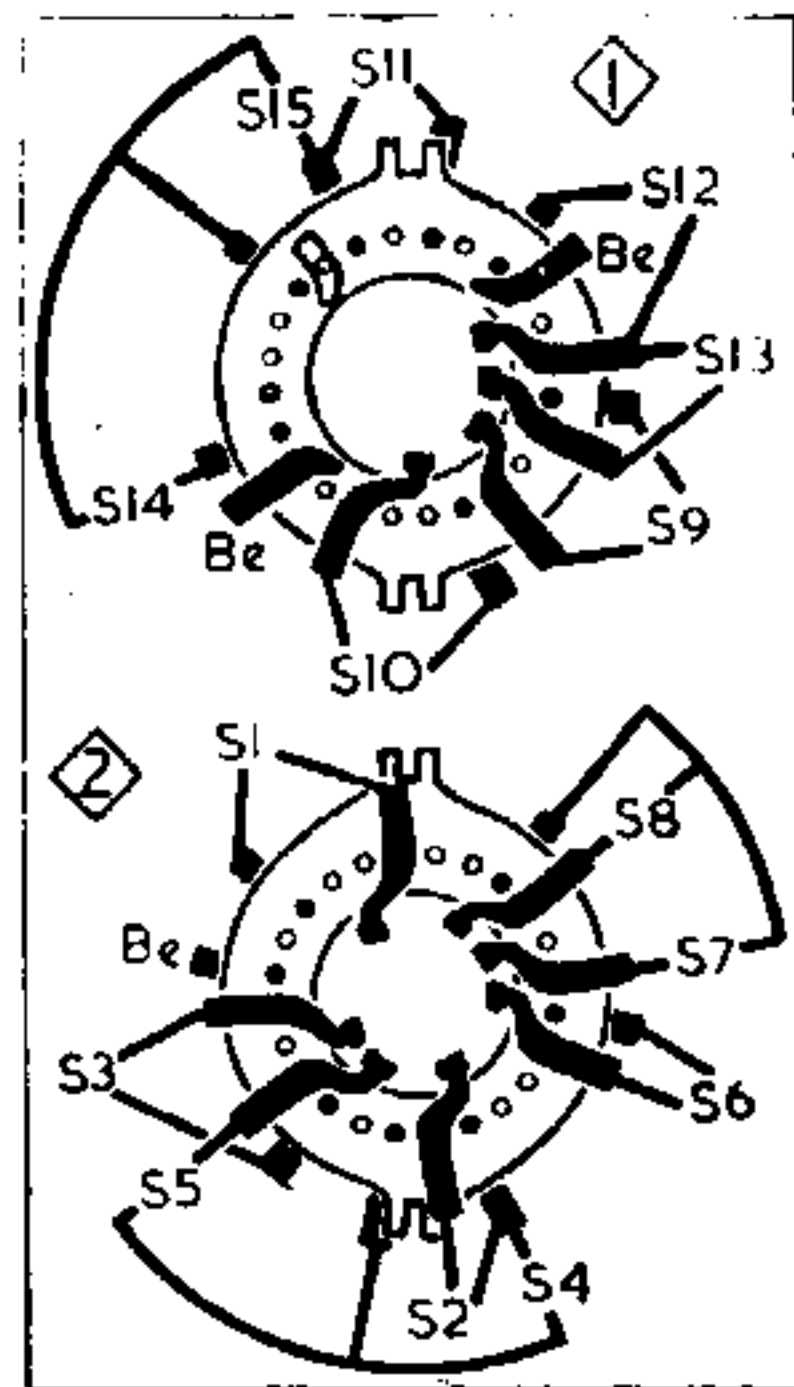
External Speaker.—Two sockets are provided at the rear of the chassis for the connection of a low impedance (about 5-7 Ω) external speaker.

Drive Cord Replacement.—The drive cord system on this receiver is rather complex, and requires more space than is available here to explain it. A full description of a similar system is given in *Service Sheet* 973, where the only differences are in the position of the tuning scale run relative to the drive, and the lengths of the various cables. The cord lengths are: 960 mm overall, divided by the collar to 440 mm+520 mm; outer casings: 65 mm+77 mm; wire cables 410 mm+680 mm overall. Start the shorter wire cable from the slot at 4 o'clock, and the longer one at 12 o'clock.

Temperature Fuse.—This consists of a soft-metal link normally looped over two hooks, one of which is embedded in the transformer windings. When the link melts, the outer hook springs away, opening the mains circuit. Replacements are made with a type 08.100.99 fuse.



Plan view of the chassis (above) in which the output transformer windings are coded to agree with the circuit diagram overleaf. On the right are diagrams of the waveband switch units, as seen from the rear of an inverted chassis, and below them is the associated switch table.

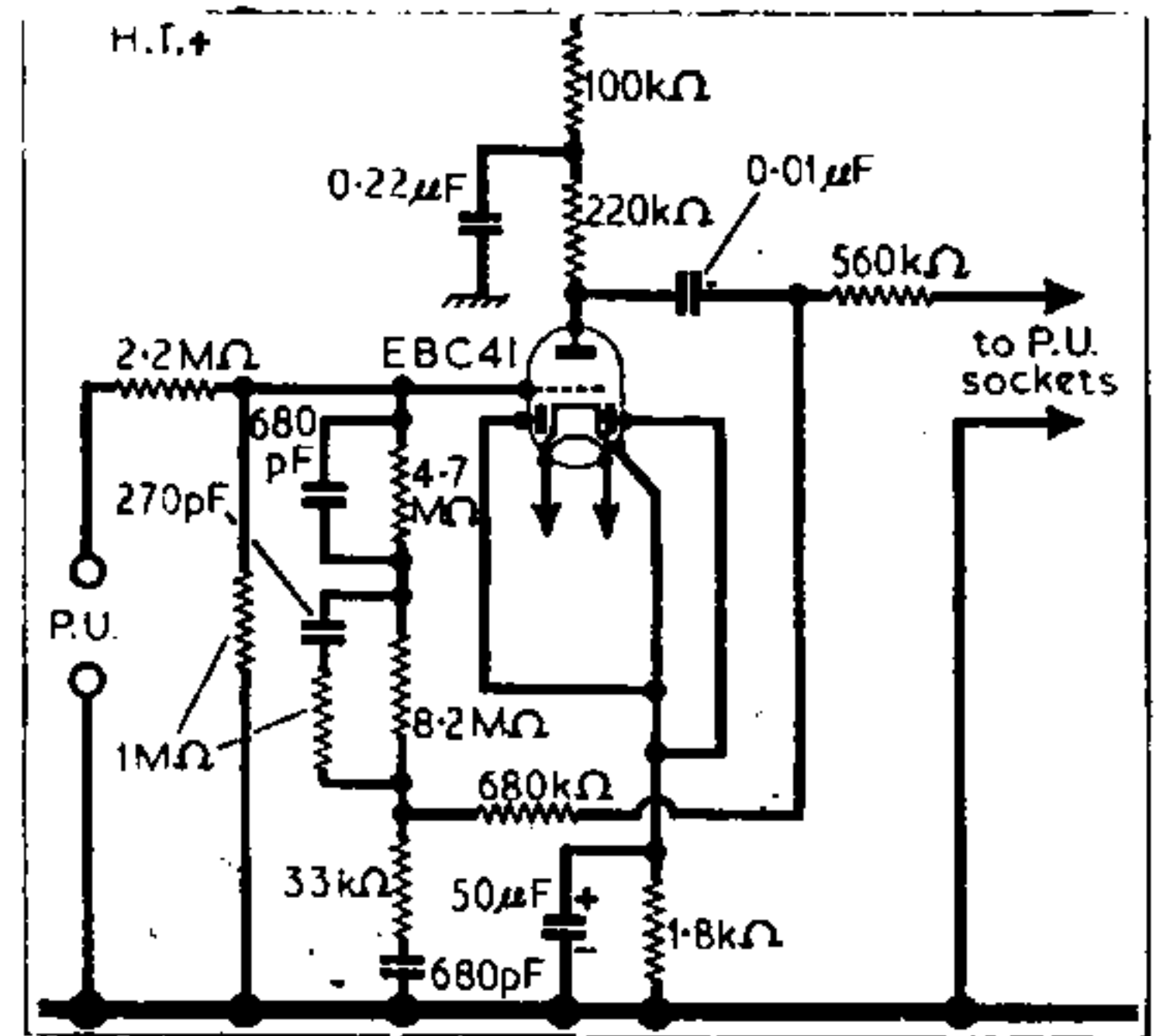


CIRCUIT ALIGNMENT

All the R.F. and I.F. adjustments are accessible with the chassis in its cabinet.

I.F. Stages.—Switch receiver to M.W. and turn gram switch to the "radio" position. Unscrew the dust-iron cores of both I.F. transformers and turn volume control to maximum. Connect output of signal generator, via an 0.047 μF capacitor in the "live" lead, to control grid (pin 6) of V1 and chassis, feed in a 470 kc/s

Switch	S.W.	M.W.	L.W.
S1	C	—	—
S2	—	—	C
S3	C	—	C
S4	—	C	—
S5	C	C	—
S6	C	—	—
S7	—	C	—
S8	—	—	C
S9	C	—	—
S10	—	C	C
S11	—	—	C
S12	—	C	—
S13	—	—	C
S14	C	—	—
S15	—	C	C



The pre-amplifier circuit in the 622A.

(638.3 m) signal and adjust the cores of L15, L14, L12 and L13 (location references B2, A2) for maximum output, reducing the input as the circuits come into line to avoid A.G.C. action.

I.F. Filter.—Transfer signal generator leads to A and E sockets, feed in a 470 kc/s signal and adjust the core of L1 for minimum output, using the first minimum reached, starting with the core fully out (G4).

R.F. and Oscillator Stages.—The high-frequency trimming point on S.W. and M.W. is with the gang at minimum capacitance, when the cursor should coincide with the letter "M" in the left-hand end of the tuning scales.

M.W.—Switch receiver to M.W., tune to

550 m, and with the output leads of the signal generator connected to the A and E sockets via a dummy aerial, feed in a 550 m (545.5 kc/s) signal and adjust the cores of L11 (A1) and L5 (A2) for maximum output. Tune receiver to 184 m ("M" on scale), feed in a 184 m (1,630 kc/s) signal and adjust C31 (A1) and C29 (B2) for maximum output. Repeat these adjustments until no further improvement results.

L.W.—Switch receiver to L.W., tune to 1,900 m, feed in a 1,900 m (157.8 kc/s) signal and adjust L6 (A2) for maximum output.

S.W.—Switch receiver to S.W., tune to 50 m, feed in a 50 m (6 Mc/s) signal and adjust the cores of L10 (A1) and L4 (A2) for maximum output. Tune receiver to 14.92 m ("M" on scale), feed in a 14.92 m (20.1 Mc/s) signal and adjust C32 (A1) for maximum output. Repeat these adjustments until no further improvement results.

VALVE ANALYSIS

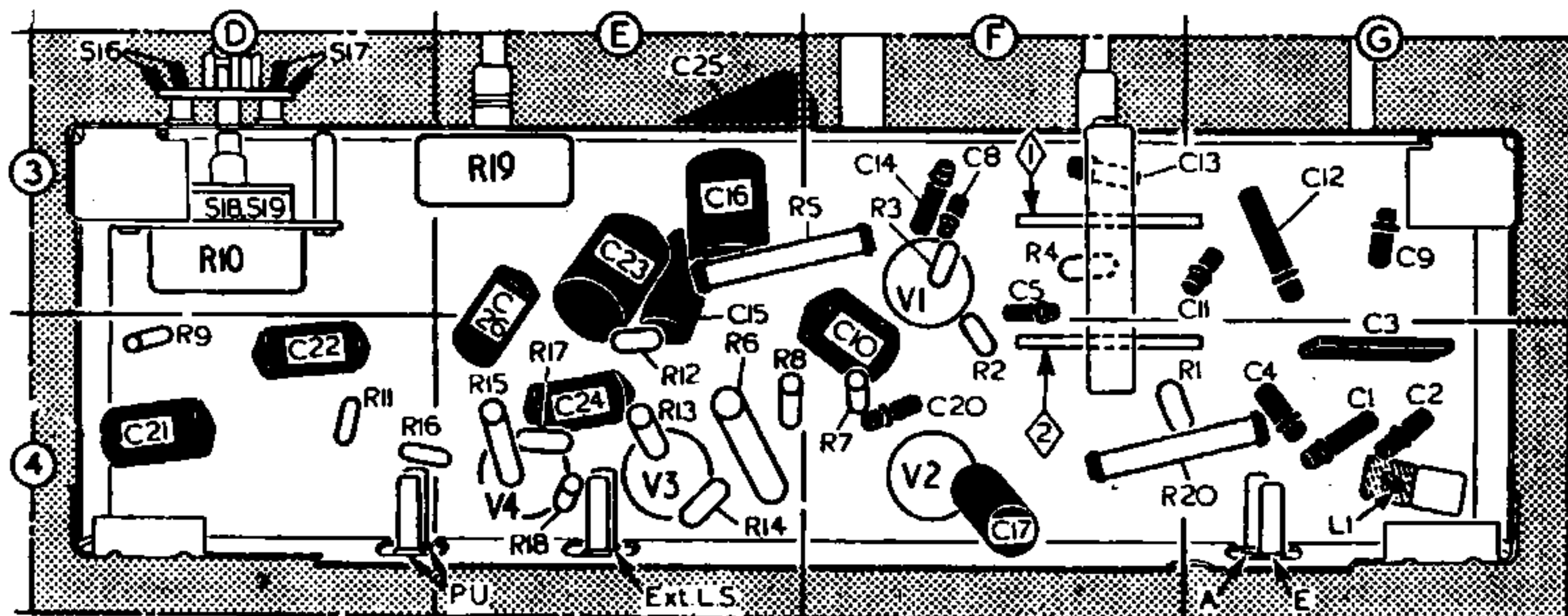
Valve voltages and currents given in the table below are those derived from the manufacturers' information, and are the average of measurements made on a number of receivers operating from 220 V A.C. mains. The volume controls were turned to maximum, the gangs to minimum capacitance and the tone controls to maximum "top" setting, but there was no signal input.

Voltage readings were measured with a 20,000 ohms-per-volt meter, and allowance should be made for the current drawn by meters with a lower internal resistance. Chassis was the negative connection.

Total consumption on 220 V, 50 c/s mains, using the 220 V adjustment setting, is quoted as 210 mA; at 245 V, 50 c/s, using the 245 V setting, consumption is 190 mA.

Valve	Anode		Screen		Cath.
	V	mA	V	mA	
V1 ECH42	250	1.6	—	—	—
	Oscillator		54	2.5	—
V2 EAF42	107	4.2	—	—	—
	250	3.5	54	1.0	—
V3 EBC41	111	0.6	—	—	1.3
V4 EL41	244	35.0	250	4.5	6.5
V5 EZ40	*251	—	—	—	†270.0

*Each anode, A.C. †Cathode current 53 mA.

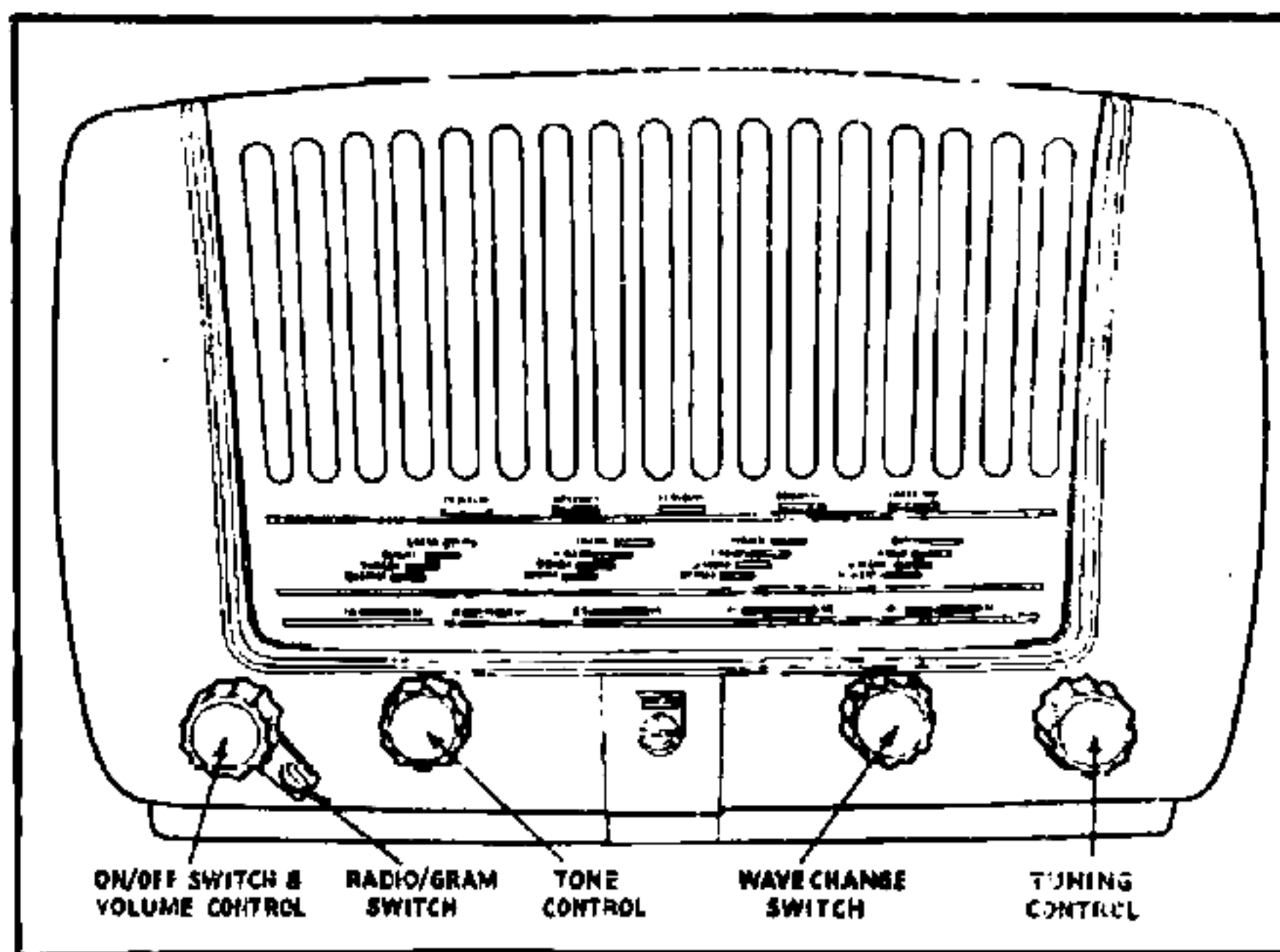


Underside view of the chassis.



SERVICE MANUAL FOR

PHILIPS RECEIVER TYPE 310A



Front view of Receiver

VALVE COMBINATION

V1 ECH42.
 V2 EAF42.
 V3 EBC41.
 V4 EL41.
 V5 EZ40.

SCALE LAMP

Type 8028D-00.

WAVEBAND RANGES

S.W. 18.2 to 5.92 Mc/s.
 M.W. 1622 to 517 Kc/s.
 L.W. 285 to 152 Kc/s.

INTERMEDIATE FREQUENCY

~~450 Kc/s.~~

TRIMMING FREQUENCIES

S.W. 6.2 and 20.1 Mc/s.
 M.W. 547 and 1630 Kc/s.
 L.W. 159 Kc/s.

EXTENSION SPEAKER

5 to 7 ohms.

MAINS CONSUMPTION

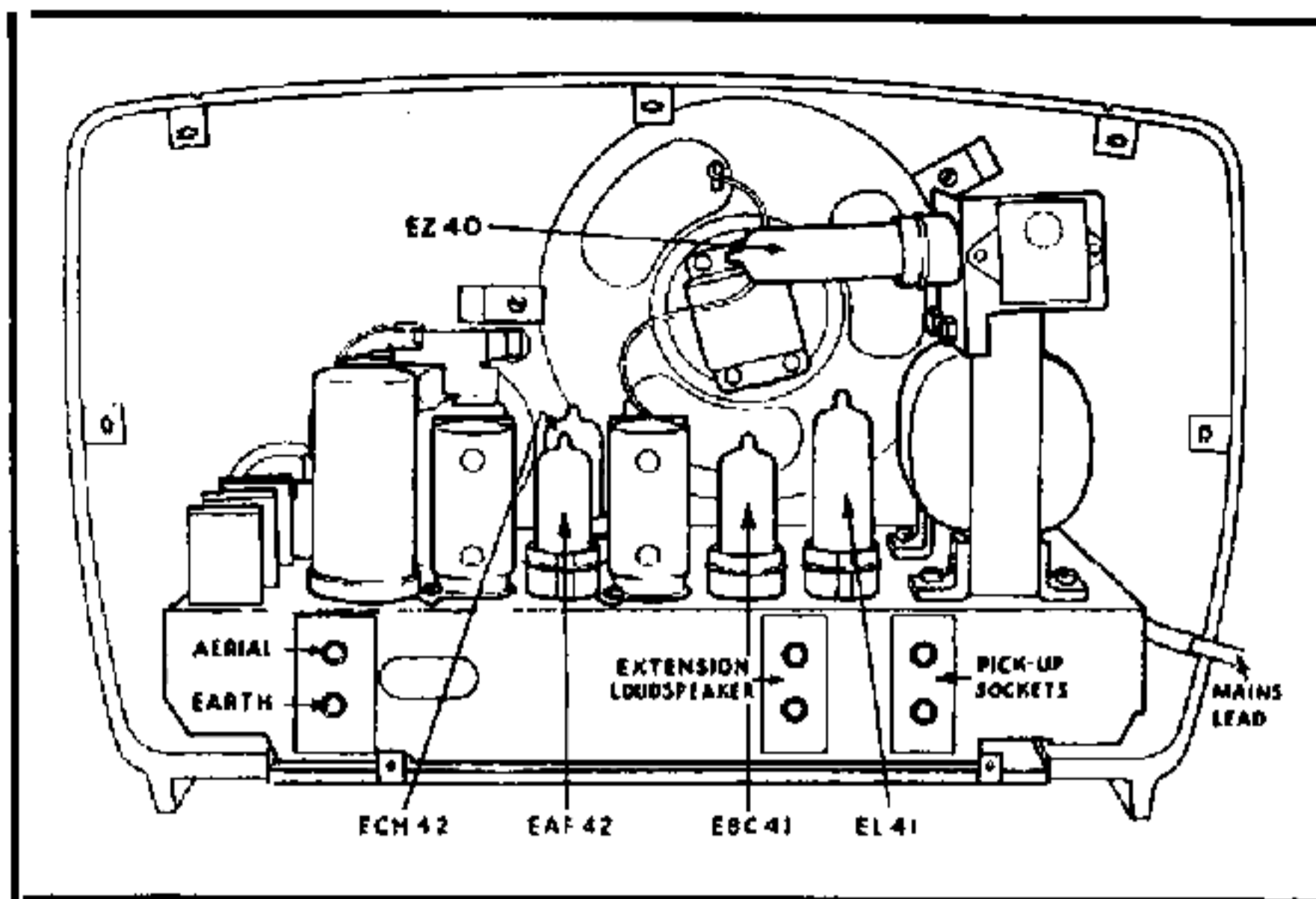
With 220 V. 50 c/s applied to the 220 V. tapping, consumption = 210 mA.
 With 245 V. 50 c/s applied to the 245 V. tapping, consumption = 190 mA.

VOLTAGE RANGE

100—250 V. 50—100 c/s.

CABINET DIMENSIONS

Height 10". Width 14½". Depth 8".



Back view of Receiver

SCALE REMOVAL.

Pull the top of the scale away from the cabinet about 1" and lift upwards. When replacing, make sure that the two top projections are fully seated into the bushes in the cabinet.

REMOVING CHASSIS

Remove backplate (7 screws).

Remove baseplate (4 screws).

Remove knobs (pull off).

Remove chassis fixing bolts.

Remove the scale (see above).

Gently push the pointer through the slot in the cabinet, and withdraw the chassis.

When replacing, place the chassis partly in the cabinet, and gently push the pointer through the slot in the cabinet front.

POINTER DRIVE REPLACEMENT (Fig. 1)

Make up the cables to the dimensions shown. Turn gang to maximum capacitance. Fit the end of the shorter cable into the slot at 4 o'clock and wind on anti-clockwise, winding from front to back on the drum, as indicated. Pass the cable under pulley A, hook the end on to the spring and the spring on to any convenient anchorage point. Fit the end of the longer cable into the slot at 12 o'clock and wind clockwise as indicated, winding from back to front on the drum. Pass the cable round pulley B, and hook the end on to the spring.

CAPACITOR DRIVE REPLACEMENT (Fig. 2)

Make up the cord to the dimensions indicated on Fig. 2. Turn gang to minimum. Set the spring on the pointer cable to the right-hand end of its travel (viewed from the front). The slot in the small diameter section of the moulded drum will then be at 12 o'clock. Insert the collar on the cord into the slot in the drum, leading with the longer end of the cord.

Take the shorter end and pass it $\frac{1}{2}$ turn clockwise round the drum and down to the drive spindle. Wind $2\frac{3}{4}$ turns anti-clockwise round the spindle, winding from front to back on the spindle. Lead the cord up through the right-hand cable guide, and place the cable sheath in position. Lead the cord $\frac{3}{4}$ turn anti-clockwise round the capacitor drum, hook it on to the spring and hook the spring on to its anchorage point.

Now take the longer end of the cord, and wind on $2\frac{1}{2}$ turns anti-clockwise, winding from front to back of the drum. Lead the cord down to the tuning spindle, and wind on $2\frac{1}{2}$ turns clockwise, winding from back to front on the spindle. Lead the cord up through the left-hand guide, and fit the cable sheath in position. Hook the end of the cord on to the spring, and then pass the loop of the cord over the pulley.

The last operation is made easier if at the same time the spring is extended.

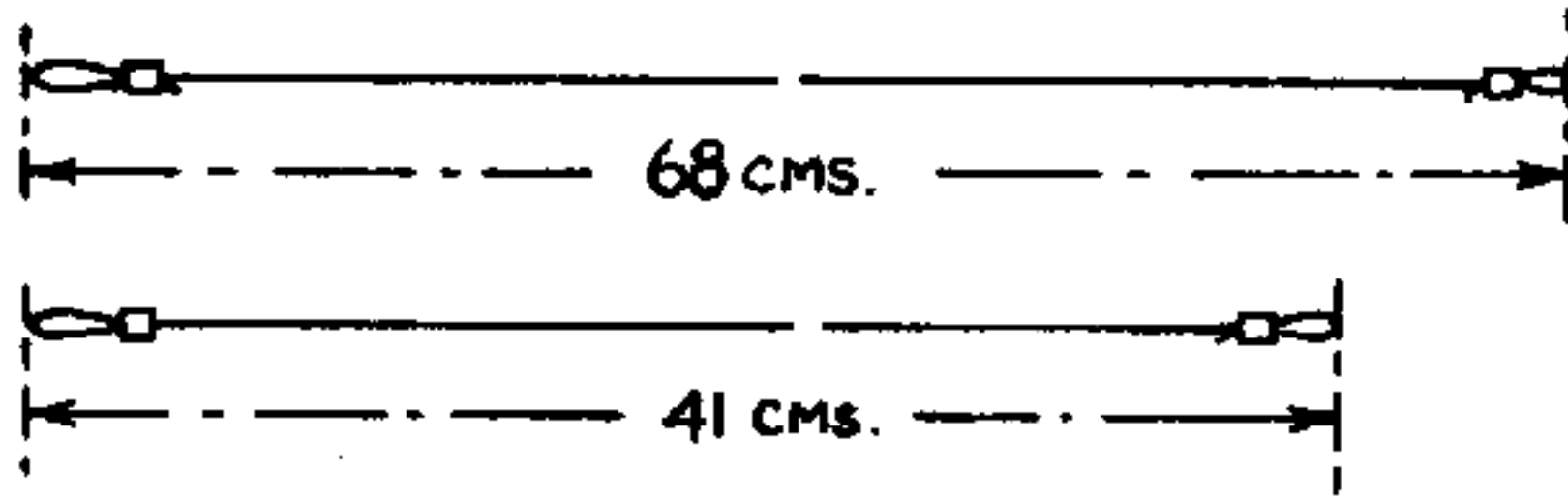
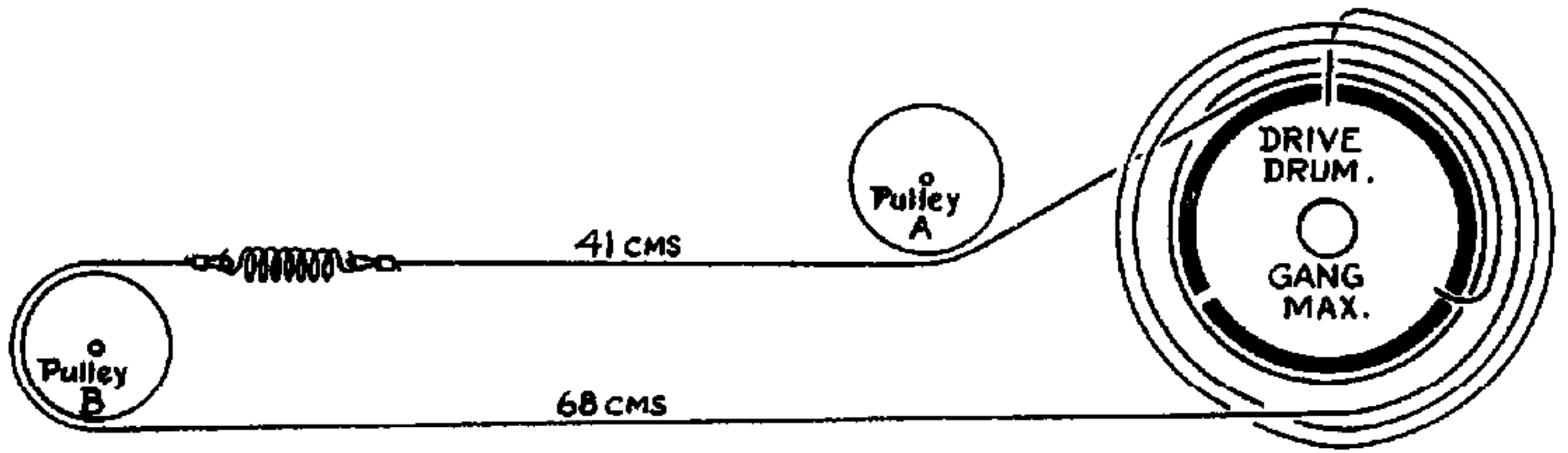


FIG. 1

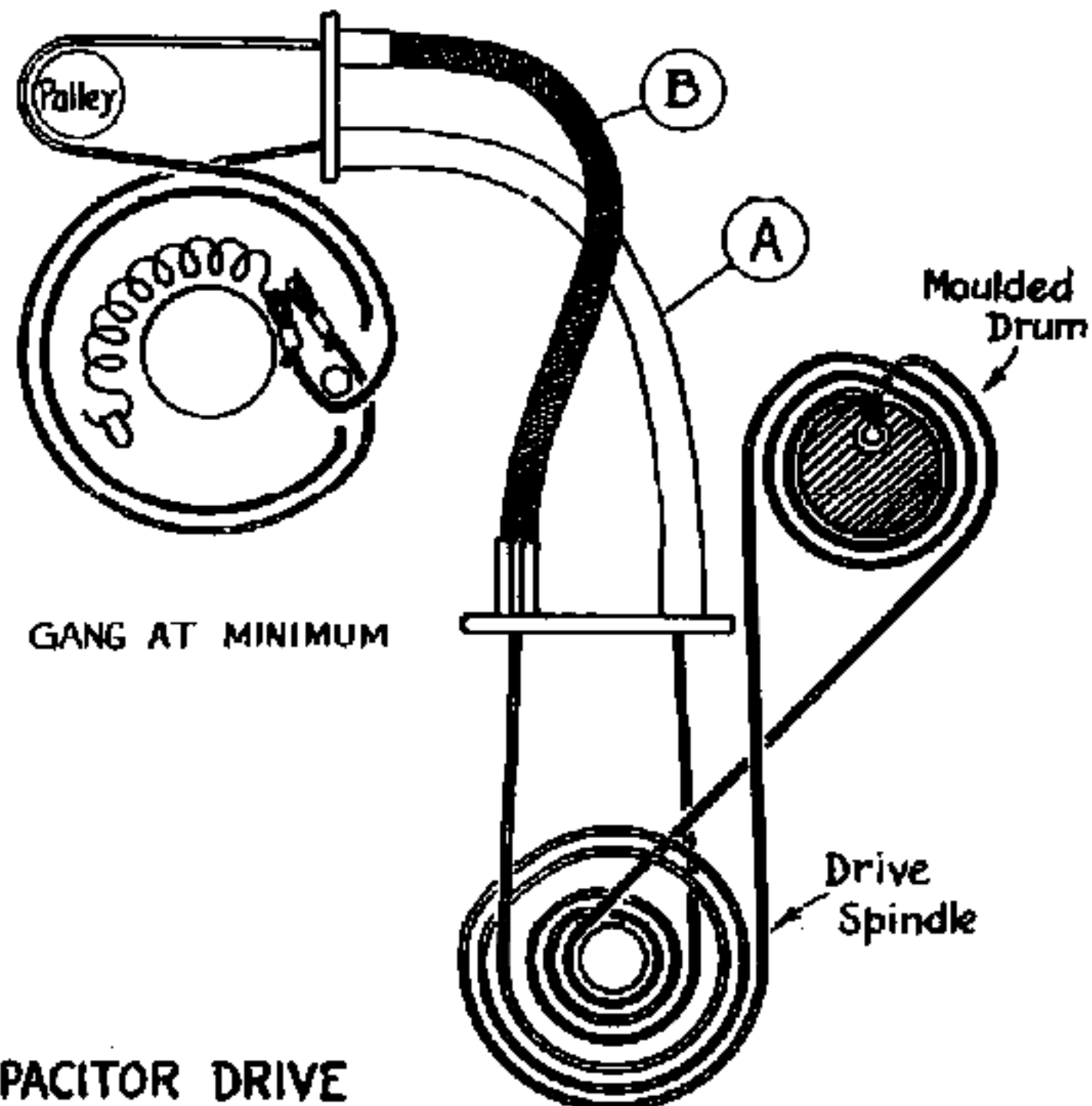
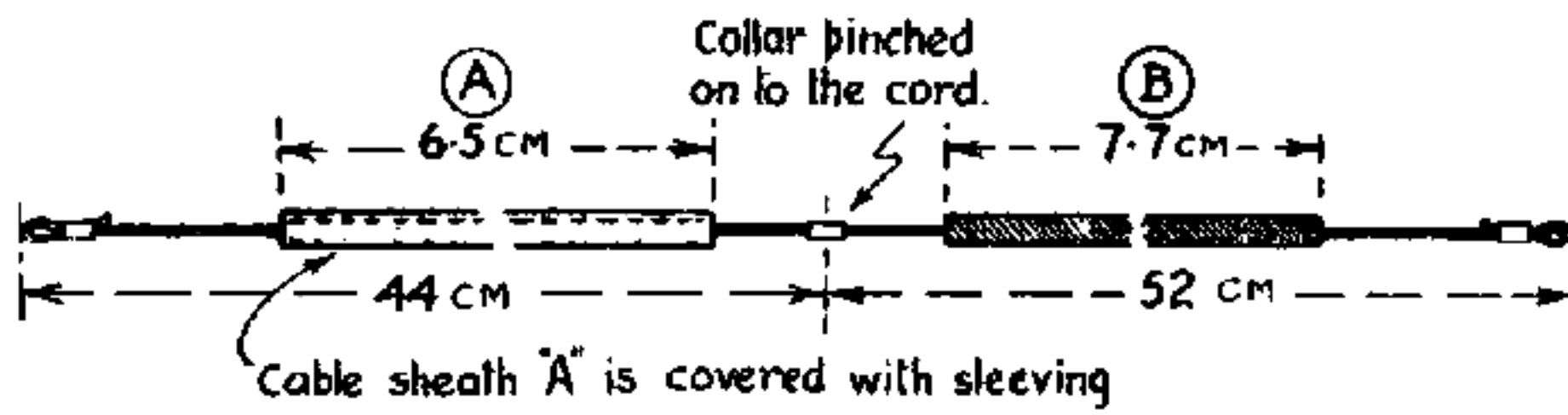


FIG. 2

PILOT LAMP REPLACEMENT

Remove the chassis baseplate. The lamp is then accessible. When replacing, check that the lamp is in the position to give best scale illumination. The fixing bracket has a slotted hole to allow for this adjustment.

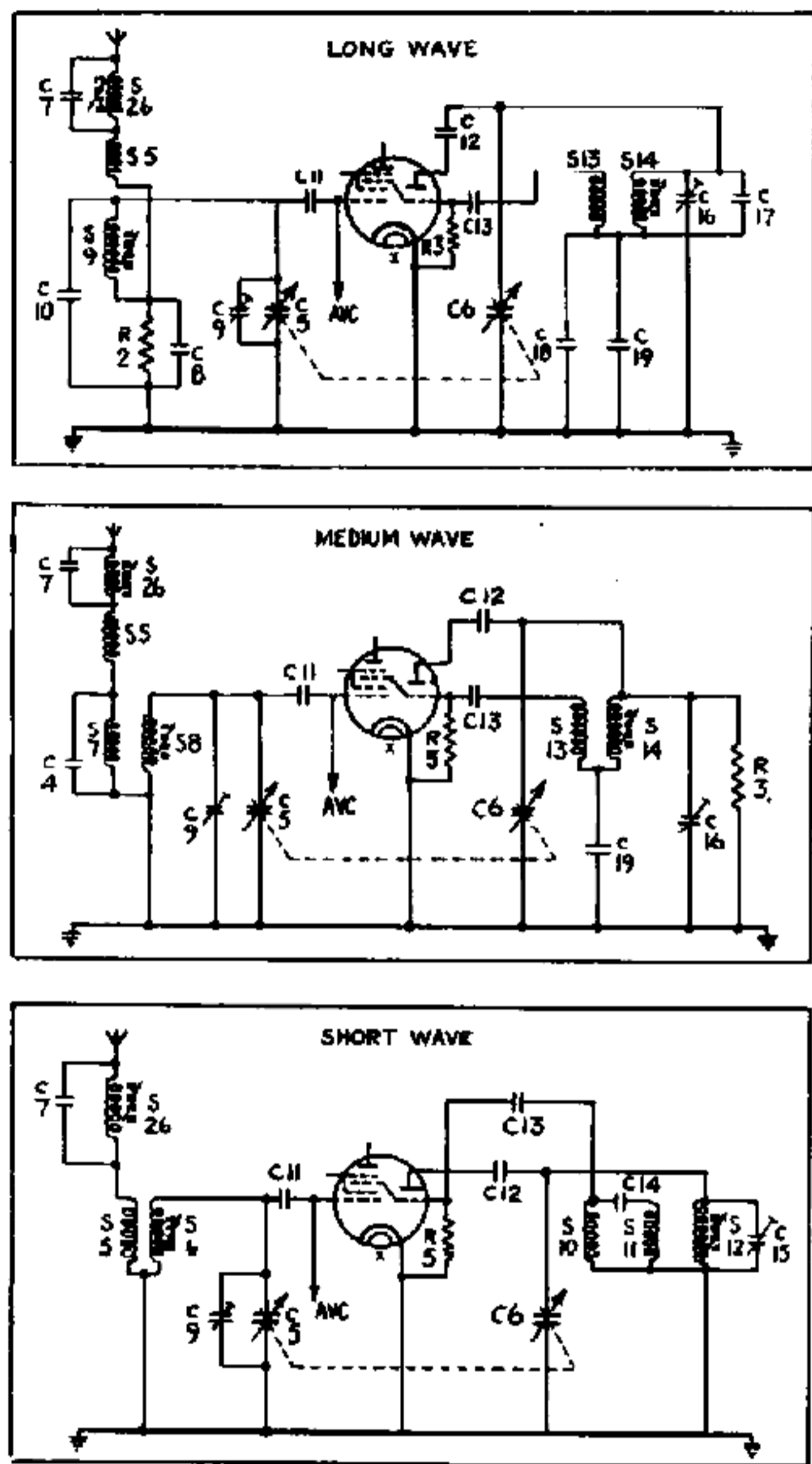


FIG. 3

CIRCUIT NOTES

The circuit in general follows conventional superhetrodyne practice. On L.W. the aerial coil consists of S5 and S9 in series, connected across C10 and the tuning capacitor C5. The capacitor C17 is connected in the oscillator circuit on L.W. The individual L.W., M.W. and S.W., R.F. circuits shown in fig. 3.

The diode in V2 acts as detector, and A.V.C. diode, A.V.C. being fed to the grids of V1 and V2 from the junction of R9/C26.

V3 acts as a triode L.F. amplifier, both diode being connected to cathode.

Variable feedback is applied to V3 and V4 from the secondary of the output transformer via R16. Decoupling capacitors are not used on the cathodes of V3 or V4, and this, together with the inclusion of R22, causes the feedback to be positive on V3 and negative on V4. The value of R22 and R15 are therefore critical.

TRIMMING

(a) I.F. Circuits

Switch to M.W., gram switch set to "radio," volume control to maximum, gang to minimum.

Unscrew the dust iron cores of all the I.F. transformers, apply a signal of 470 Kc/s to g1 V1 via a capacitor of 47,000 pF, and trim for maximum output in the following order:—

- 4th I.F. coil S21/S22 (Bottom).
- 3rd I.F. coil S19/S20 (Top).
- 1st I.F. coil S15/S16 (Bottom).
- 2nd I.F. coil S17/S18 (Top).

(b) I.F. Filter

Apply a signal at the I.F. resonant frequency to the aerial socket. Trim S26 to minimum/output, using the first minimum from the position of the screwed out core.

(c) R.F. Circuit (see table below)

Set gram switch to "radio," turn volume control to maximum. Trim in the order M.W., L.W., S.W. The H.F. trimming point is with the gang at minimum capacitance, at which point the scale pointer should line up with the letter "M" at the left-hand end of each wavechange scale.

Waverange	Set pointer to	Frequency	Trim to Maximum Output
M.W.	550m. "M"	545.5 Kc/s 1630 Kc/c	S14, S8 C16, C9 } Repeat as required
L.W.	1900m.	157.8 Kc/s (approx.)	Swing generator for maximum output, trim S9
S.W.	50m. "M"	6.0 Mc/s 20.1 Mc/s	S12, S6 C15 } Repeat as required

The above frequencies are accurate and those on page 1 are incorrect.

SPARE PARTS LIST—TYPE 310A

IMPORTANT. When ordering spare parts, the type number of the receiver and the code number of the part, as given in this manual, **MUST** be quoted to enable the order to be correctly executed. When claiming free replacement under Guarantee the defective part should be returned and the type and serial number of the receiver, also the date of sale, should be quoted.

CABINET ASSEMBLY

CABINET less fittings (moulded)	MK.95357/BR.GP1
Philips emblem	23.654.14
Felt strip behind scale	A3.614.76
Rubber bushes for securing scale	A3.642.24
Spire clips for back plate	MK.076.11
Metallised Paper (700×40mm.)	06.595.13

CONTROL KNOBS—Volume, Tuning

and Tone	23.952.88/BR.GP1
Control knob—Waveband	23.952.89/BR.GP1
Control lever—Gram switch	A3.389.65
Felt ring under above	A3.562.16
Felt ring for V/C knob	A3.562.17
Felt rings for other knobs	A3.561.58
Spring clips for knobs	28.753.01

BACKPLATE ASSEMBLY

Rec. head fixing screws (No. 7 × $\frac{3}{8}$ ")	G7.969.43
Valve position label	PG.001.82
Limited licence plate	PG.001.85

METALLISED BASEPLATE complete...

A3.385.98

SCALE ASSEMBLY

Station scale (plastic)	MK.703.47
Support springs for above	A3.649.40
Paxolin light screen	A3.386.71

POINTER ASSEMBLY

Felt ring for above	A3.693.16
	A3.575.87

LOUDSPEAKER complete

Speaker holding clamps	MK.860.94
	A3.446.20

CHASSIS ASSEMBLY**POINTER DRIVE ASSEMBLY**

Bracket with pulley—200m. end	MK.826.18
Bracket with pulley—550m. end	MK.826.26
Pulley only	23.681.81
Pins for above	A3.599.26
Fixing bush for pulley	07.068.23
Drive cable only	33.403.04
Cable loop grips	MK.116.01
Tension spring	A3.646.14

TUNING UNIT

Gang capacitor with large drum	49.001.42
Small inner drum for above	A3.327.12
Circlip for above	A3.563.36
Bracket with brass pulley	MK.825.92
Brass pulley only	A3.322.40
Pin for above	A3.599.26
Fixing bush for pulley	07.068.23
Drive cord only	06.606.29
Cord loop grips	MK.908.99
Cord tension spring	A3.646.26
Outer casing for drive cord (A Fig. 2)	08.010.54/65mm.
Outer casing for drive cord (B Fig. 2)	08.010.54/78mm.
Ferrules for above	A3.303.63
Moulded drum	P4.095.01
Bracket with spindle for above	A3.343.32
Locking ring for drum	A1.756.55
Tuning spindle	MK.002.97
Bearing bracket for above	A3.414.38
Presspahn washer for above	07.027.05
Locking ring for spindle	A1.756.55

WAVEBAND SWITCH ASSEMBLY

Switch section No. 1	A3.201.70
Switch section No. 2	A3.201.69
Retaining bracket for above	A3.191.93
Flat spindle	A3.194.33

WAVEBAND SPINDLE ASSEMBLY...

Bearing bush for above	A3.662.23
Locking ring for above	28.265.35
Spring washer for above	A1.756.56
Spacing ring for stop plate	07.043.07
Steel ball $\frac{1}{32}$ "	A3.208.23
	89.205.05

PILOT LAMP HOLDER

Spring for above	A3.359.07
Bracket for lampholder	28.730.43
	A3.455.30

TONE CONTROL

Control spindle	49.470.45
Bearing bracket for above	MK.002.94
	MK.035.84

VOLUME CONTROL & SWITCH

Volume control only	49.500.34
Mains switch	MK.810.07
Switch mounting screws	08.529.38
Insulator between switch and control	07.800.10
Control spindle	28.315.23
Distance pieces for V/c	A3.431.40
Control spindle	07.005.31
Distance pieces for V/c	MK.003.02
Screws for above (3 × 30mm.)	MK.116.25
Bearing plate for spindle	07.803.30
	A3.615.12

SPARE PARTS LIST—TYPE 310A (Contd.)

GRAM SWITCH	A3.402.44	WASHERS	
Distance pieces for above	07.005.22	3mm. ... 07.035.30	4mm. ... 07.014.40
Metal operating sleeve	A3.674.02		
Circlip for above	A3.562.12	NUTS	
		3mm. ... 07.104.30	4mm. ... 07.014.40
COMPONENT RACK FOR MOUNTING RESISTORS, etc.	MK.888.73		
MISCELLANEOUS		VALVES AND PILOT LAMPS	
Voltage adjustment plate	A3.228.39	V1 Valve	ECH42
Mounting bracket for above	A3.455.31	V2 Valve	EAF42
Voltage adjustment disc	A3.228.43	V3 Valve	EBC41
Cover plate for above	A3.438.72	V4 Valve	EL41
Socket plate—Aerial/Earth	A3.381.10	V5 Valve	EZ40
Socket plate—Extension speaker	A1.340.42	L1 Pilot Lamp	00.080.28D-00
Socket plate—Pick-up	A1.340.92		
Single-pin plugs	08.281.72	FUSE	
Valve holders	49.232.02	Z1	08.100.99
Coil fixing clips	28.084.83		
Mounting bracket for trimmers C15/C16... ..	MK.062.44	TRANSFORMERS AND COILS	
Mounting bracket for trimmer C9	MK.062.43	S1/2 & S4 Mains transformer	MK.513.56
Mains lead only	K3.976.78	S5-8 Aerial coil S.W. & M.W.	MK.564.26
Fixing clip for above	A3.469.42	S10.14 Oscillator coil	MK.564.25
Chassis fixing bolts (4 × 20mm.)	07.804.20	S9/S26 L.W. Aerial & I.F. Filter	MK.564.27
Rubber bushes for chassis	A3.327.14	S15-18 1st I.F. coil	MK.564.56
Distance pieces for above	07.007.46	S19-22 2nd I.F. coil	MK.564.56
Plate washers for above	07.025.14	S23/24 & S27 Speaker transformer	A3.152.18
Spring washers for above	07.041.40	S25 Loudspeaker	MK.860.94
Type plate	A1.872.23		
Rivet caps for above	07.067.06	CORES for S6, S12, S14	23.643.06
"A6" licence plate	MK.699.15	Core for S8	A3.367.33
GENERAL (Screws, Nuts, etc.)		Cores for S9/S26	A3.367.32
CHEESEHEAD SCREWS		Cores for I.F. coils	23.644.67
3 × 5mm. ... 07.803.05	4 × 6mm. ... 07.804.06		
3 × 6mm. ... 07.803.06	4 × 8mm. ... 07.804.08	WAX for air capacity trimmers	GBX.008.13/01
3 × 8mm. ... 07.803.08	4 × 10mm. ... 07.804.10	Wax for I.F. coils GBX.009.47
3 × 10mm. ... 07.803.10	4 × 20mm. ... 07.804.20		

SPARE PARTS LIST—TYPE 310A (Contd.)

CAPACITORS

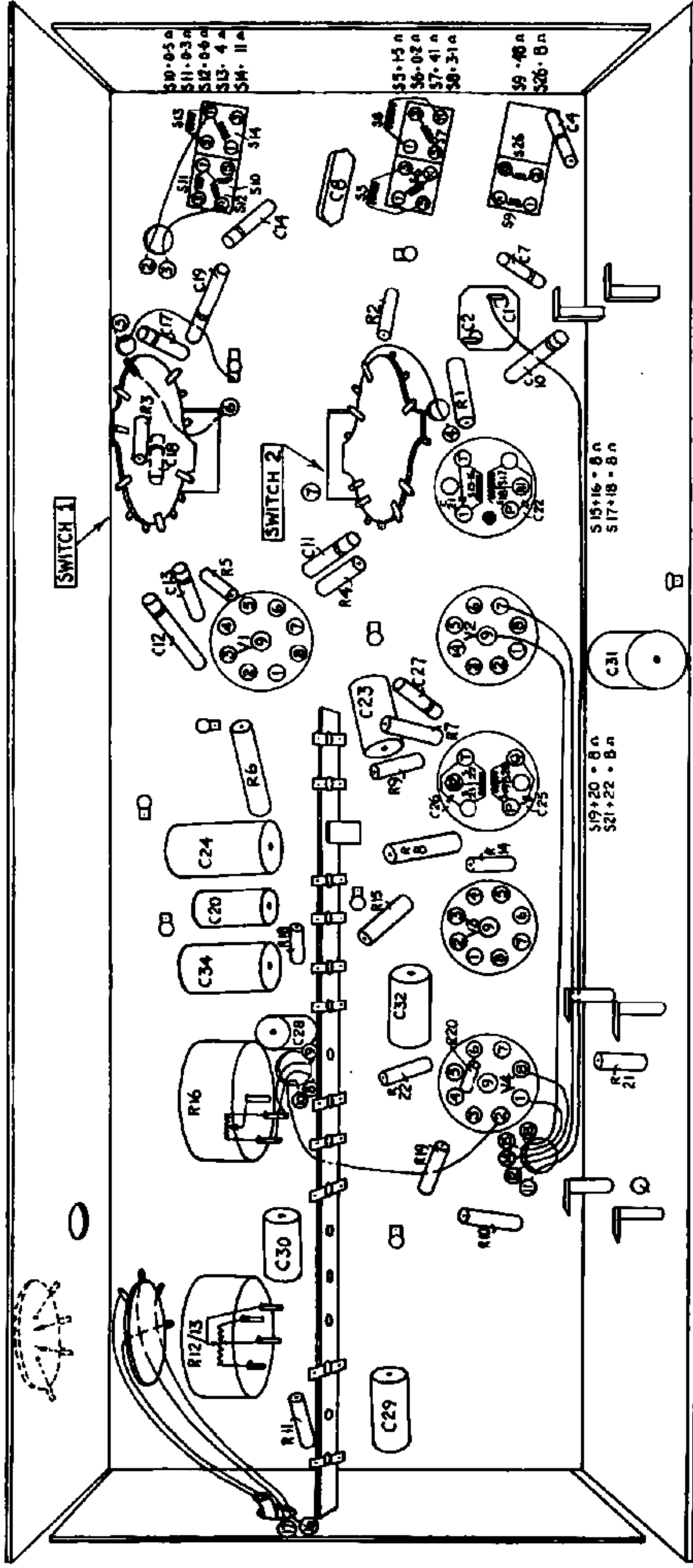
					Working Voltage	Permitted Tolerance	
C1/2	Electrolytic	50 + 50	350V		MK.182.35/50 + 50
C4	Ceramic	39		10%	48.406.10/39E
C5/6	Gang	11-500			49.001.42
C7	Ceramic	270		5%	48.406.05/270E
C8	Mica	1,780		2%	MK.193.02/1K78
C9	Trimmer	3-30			28.212.36
C10	Ceramic	72		2%	48.406.02/72E
C11	Ceramic	220		20%	48.406.10/220E
C12	Ceramic	470		10%	48.406.10/470E
C13	Ceramic	56		10%	48.406.10/56E
C14	Ceramic	68		2%	48.406.02/68E
C15	Trimmer	3-30			28.212.36
C16	Trimmer	3-30			28.212.36
C17	Ceramic	370		1%	48.406.01/370E
C18	Ceramic	47		2%	48.406.02/47E
C19	Ceramic	415		1%	48.406.01/415E
C20	Paper	1,800	400V	20%	48.751.10/1K8
C21		115			In 1st I.F. coil
C22		115			
C23	Paper	47,000	125V	20%	48.750.10/47K
C24	Paper	0.1	400V	20%	48.751.10/100K
C25		115			In 2nd I.F. coil
C26		115			
C27	Ceramic	82		10%	48.406.10/82E
C28	Paper	12,000	125V	10%	48.750.10/12K
C29	Paper	15,000	125V	20%	48.750.10/15K
C30	Paper	8,200	125V	20%	48.750.10/8K2
C31	Paper	2,700	400V	20%	48.751.10/2K7
C32	Paper	3,300	400V	20%	48.751.10/3K3
C33	Paper	6,800	1,000V	20%	48.758.20/6K8
C34	Paper	0.1	400V	20%	48.751.10/100K

RESISTORS

N.B.—Wattage is based upon an ambient temperature of 70° C.

					Wattage	Permitted Tolerance	
R1		1,200	1 watt	10%	48.427.10/1K2
R2		12,000	$\frac{1}{2}$ watt	20%	48.426.10/12K
R3		8,200	$\frac{1}{2}$ watt	10%	48.426.10/8K2
R4		0.82M	$\frac{1}{2}$ watt	10%	48.426.10/820K
R5		33,000	$\frac{1}{2}$ watt	10%	48.426.10/33K
R6		33,000	1 watt	10%	48.427.10/33K
R7		1.5M	$\frac{1}{2}$ watt	10%	48.426.10/1M5
R8		56,000	1 watt	10%	48.427.10/56K
R9		47,000	$\frac{1}{2}$ watt	10%	48.426.10/47K
R10		1.0M	$\frac{1}{2}$ watt	10%	48.426.10/1M
R11		27,000	$\frac{1}{2}$ watt	10%	48.426.10/27K
R12/13	Potentiometer	...	0.05 + 0.45M	Ohm	Log law		49.500.34
R14		1,800	$\frac{1}{2}$ watt	10%	48.426.10/1K8
R15	High Stability	0.12M	$\frac{1}{2}$ watt	5%	MK.770.73
R16	Potentiometer	50,000	Linear law		49.470.45
R18		0.1M	$\frac{1}{2}$ watt	10%	48.426.10/100K
R19		0.68M	$\frac{1}{2}$ watt	10%	48.426.10/680K
R20		1,000	$\frac{1}{2}$ watt	20%	48.426.10/1K
R21		180	$\frac{1}{2}$ watt	10%	48.426.10/180E
R22	High Stability	43,000	$\frac{1}{4}$ watt	5%	MK.771.07

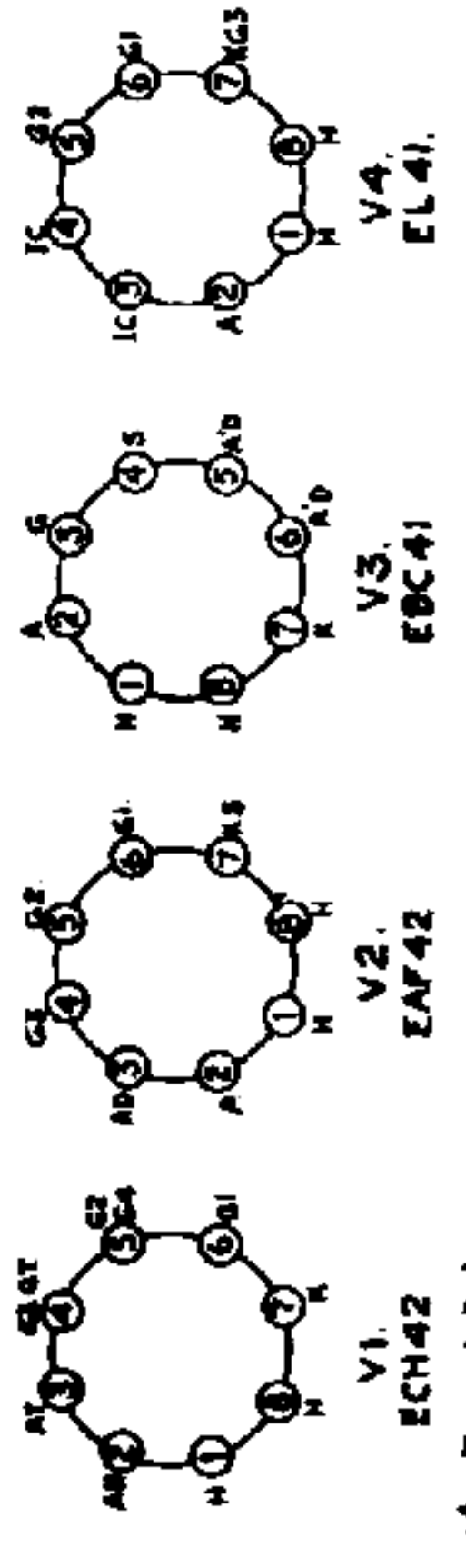
S	9.12.11.10.5.6.26.78.14.13.
C	15.16.18.17.
R	21.22.19.20.
	29 30 28 32 34 20 24 26 25 23 27 31 2. 13 11 21 22 18. 10 17 21 19 7 14 8. 4.
	11 12.13. 10. 19. 16. 22 21 20. 18 15 14 8. 9.6.7. 4.5. 3.1. 2.



CURRENTS AND VOLTAGES.

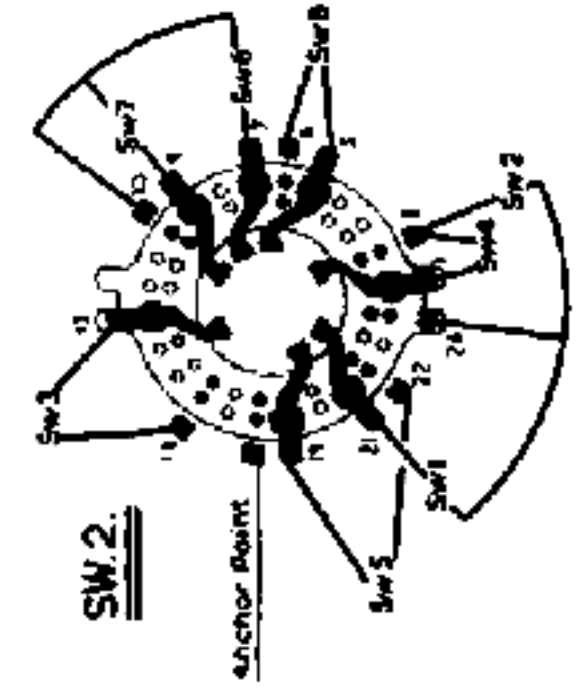
Conditions	V.1.	V.2.	V.3.	V.4.	V.5.
220v input to 220v tap.	Vah 250v dc	Va 250v dc	Va 111 vdc	Va 244v dc	Va1 251 vdc
M.W. Radio, gang at minimum, volume control at maximum, tone control at brilliant.	Vat 107 - Vg1+3 -0.5 - Vg2+4 54 - Vg1 -0.5 - Vg2 1.0 mA	Va 54 - Vg2 -0.4 - Ia 3.5 mA	Vk 1.3 - Ia 0.6 mA	Vg2 250 - Vk 6.5 - Ia 35.0 mA	Va2 251 - Vk 270 -
No signal applied. Voltages are at valve sockets with respect to chassis, using a 20,000 Ω/V Meter.	Va1h 1.6 mA Iat 4.2 mA Iq2+4 2.5 mA	Iah 1.6 mA Iat 4.2 mA Iq2 1.0 mA	Ia 0.6 mA Ia 35.0 mA Iq2 4.5 mA	Ia 35.0 mA Iq2 4.5 mA	Vc1 270 vdc Vc2 250 " I tab1 53.0 mA

A.V.C. VOLTAGE.
With a signal (857 kc/s - 350m) of 150 mv applied to the aerial socket, the A.V.C. voltage at the junction of R7/C27 = -18.5 v, and at the junction of C11/R4 = -8 v. (Measured on a valve voltmeter.)



UNDER VIEW OF CHASSIS

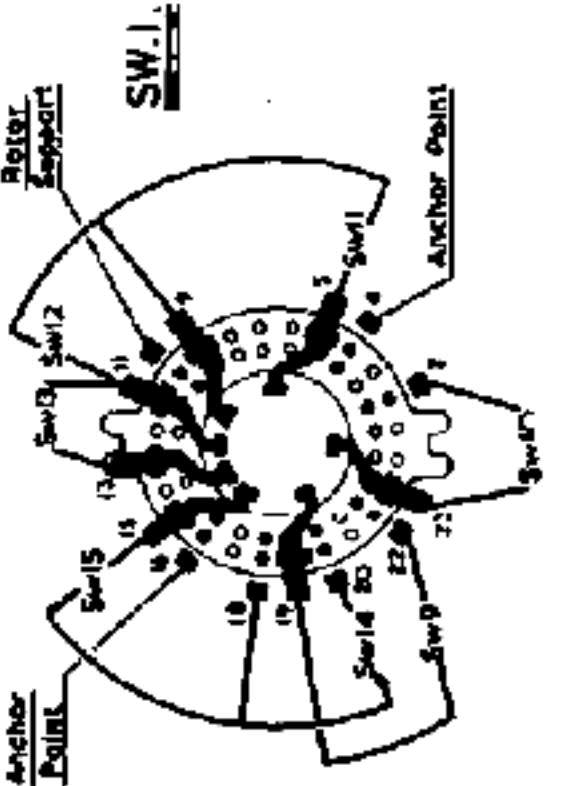
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C:	10, 7, 4, 8,	16, 18, 22, 13, 18, 14,	20, 22,	23, 27, 25,	2,
R:	2,	9, 5, 11, 21, 4,	7,	28, 33,	1,
		3, 6, 6,	10, 14, 18, 22, 19, 20, 21,	16,	
		8,	15,		



SW No.	SW	M	W	L	W
1	C	C	-	-	-
2	-	C	-	-	C
3	C	-	-	-	-
4	-	-	C	-	C
5	C	-	-	-	C
6	-	C	-	-	-
7	-	-	-	-	C
8	C	-	-	-	-

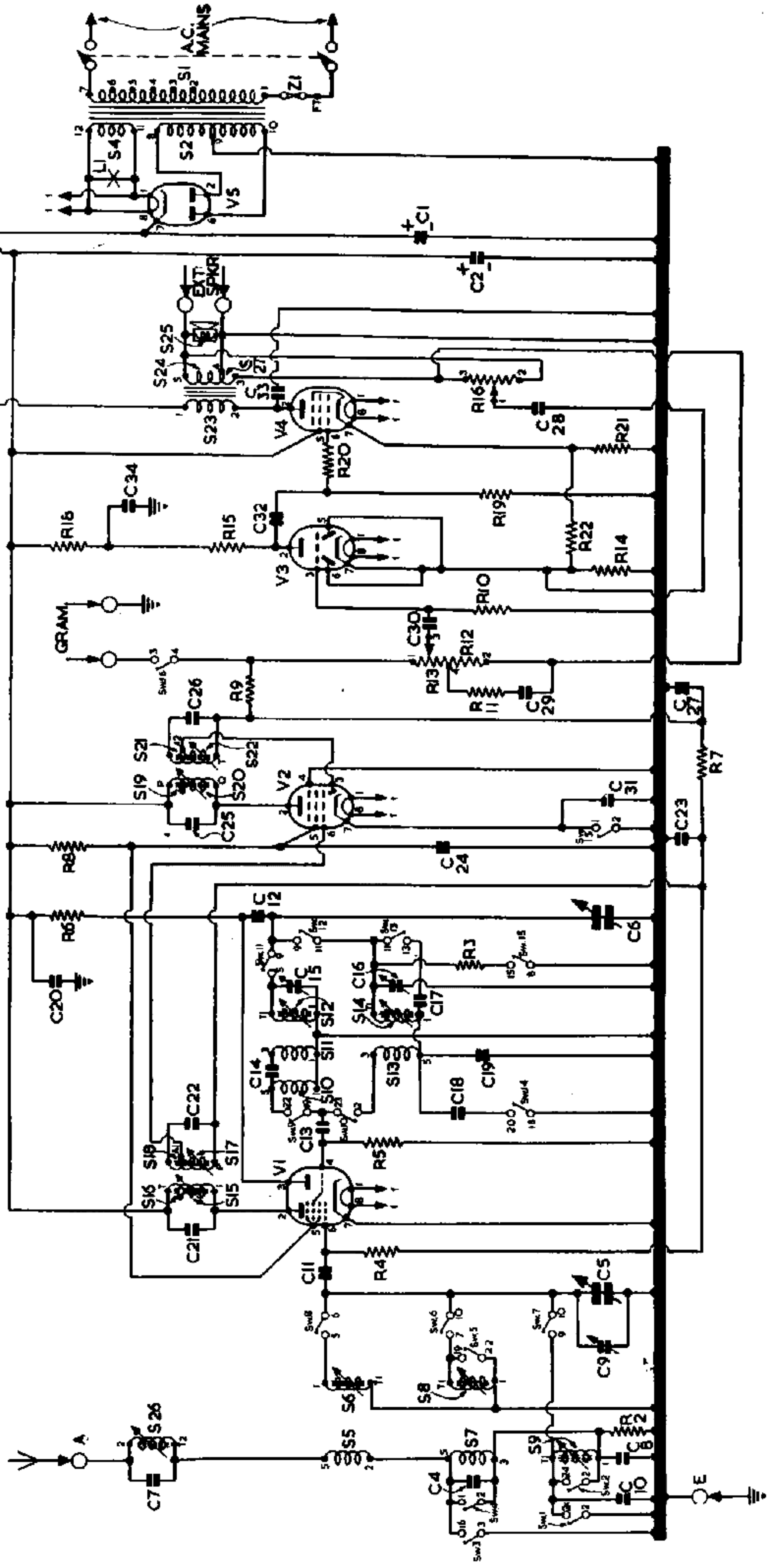
SWITCHES DRAWN AS SEEN FROM REAR OF AN INVERTED CHASSIS.

SW No.	SW	M	W	L	W
9	C	-	-	-	-
10	-	C	-	-	C
11	C	-	-	-	-
12	-	-	C	-	C
13	-	-	-	-	C
14	-	-	-	-	C
15	-	-	-	-	C

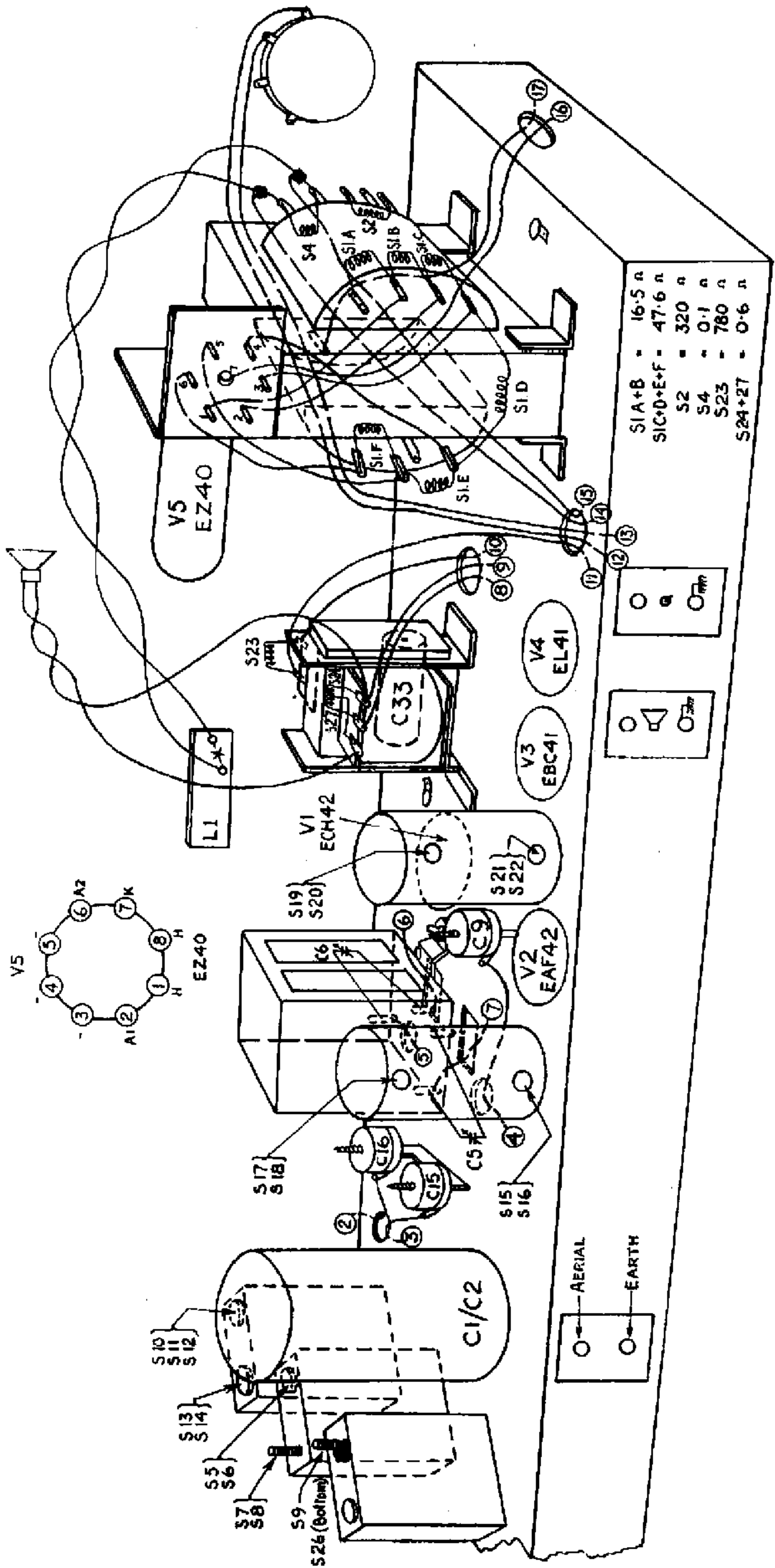


RADIO-GRAM SW:

SW No.	RADIO-GRAM
15	C
16	-
	C



CIRCUIT DIAGRAM



TOP VIEW OF CHASSIS